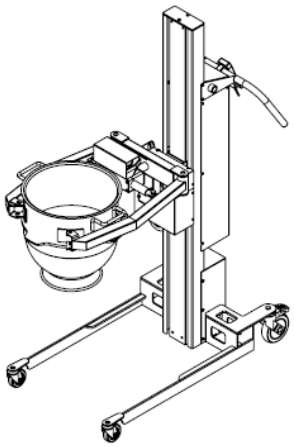
Flexlift INOX mini

INSTRUCTION MANUAL

SERIAL NUMBER: _____



Varimixer

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SAP nr. 20060-1710
Version 1.1 UK
Original language "English"

HOVMAND
LIFTING & MOVING TECHNOLOGY

EC - DECLARATION OF CONFORMITY
Machinery Directive 2006/42/EC Annex II A

Manufacturer and party responsible for compiling technical documentation:

Company name:	Hovmand A/S
Address:	Sandvadsvej 15
Postal code:	DK-4600 Køge, Denmark
Phone number:	+ 45 57 83 33 00
	www.hovmand.com

- hereby declare that the machine:

Designation:	Mobile battery-powered lifter
Type identification number:	Flexlift INOX mini
Serial number:	_____

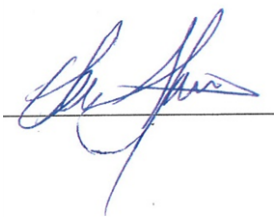
- is manufactured in accordance with the Machinery Directive 2006/42/EC Annex II A.

The following directives and standards as well as technical reports have been applied, insofar as they have been found to be wholly or partly relevant in relation to the construction and design of the machine:

Directives:	2014/30/EC
	2014/35/EC
	2011/65/EC
Standards:	EN/ISO 12100: 2011
	EN/ISO/TR 14121-2: 2012
	EN 60204-1: 2016
	EN/IEC 63000: 2018
	EN/ISO 3691-5: 2015
	DS/EN ISO 20607: 2019

Authorisation of HOVMAND A/S, to prepare technical documentation and communicate information about the device, in response to any sufficiently motivated request from state authorities:

Køge 15/12-2021



Søren Hovmand
Managing Director
Hovmand A/S

HOVMAND
LIFTING & MOVING TECHNOLOGY

DECLARATION OF CONFORMITY
Supply of Machinery Safety Regulations 2008

Manufacturer and party responsible for compiling technical documentation:

Company name:	Hovmand A/S
Address:	Sandvadsvej 15
Postal code:	DK-4600 Køge, Denmark
Phone number:	+ 45 57 83 33 00
	www.hovmand.com

- hereby declare that the machine:

Designation:	Mobile battery-powered lifter
Type identification number:	Flexlift INOX mini
Serial number:	_____

- is manufactured in accordance with the Supply of Machinery Safety Regulations 2008.

The following directives and standards as well as technical reports have been applied, insofar as they have been found to be wholly or partly relevant in relation to the construction and design of the machine:

Directives:	Electromagnetic Compatibility Regulations 2016
	Electrical Equipment Safety Regulations 2016
	RoHS Regulations 2012:GB
Standards:	BS/EN/ISO 12100: 2011
	ISO/TR 14121-2: 2012
	BS/EN 60204-1: 2016
	BS/EN/IEC 63000: 2018
	BS/EN/ISO 3691-5: 2015
	BS/EN ISO 20607: 2019

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Køge 15/12-2021

Søren Hovmand
Managing Director
Hovmand A/S

Table of content

1 Typographic convention

The following cautionary symbols may be used in the manual and / or on the lift.

Warning!
This pictogram draws attention to the risk of personal injury.

Warning!
This pictogram draws attention to the risk of personal injury.
- There is a risk of getting your fingers crushed.

Warning!
This pictogram draws attention to the risk of personal injury.
- The lifter must not be used for lifting persons.

Warning!
This pictogram draws attention to the risk of personal injury.
- There should be no body parts below or near the lifting tool when operated up or down.

Warning!
This pictogram draws attention to the risk of personal injury.
- There should be no body parts on top of the front legs steel profile, when the lift is elevated or operated.

2 Specifications

	Flexlift INOX mini
Weight (kg)	83
Height (mm)	1524
Max load (kg)	50kg
Lifting speed (normal speed)	100 - 125 mm/s
Protection class	IP66
Batteries	24V,18AH
Charger	90 - 264V 47/63Hz – 2,5 Amps
Charging time	6 hours (80%) 8 hours (100%)
Sound pressure level	≤ 70 Db(A)
Vibration strength	≤ 2,5 m/s²

3 General safety precautions during use

The following guidelines must be observed and followed when using a lift, to prevent personal injury:

- Under no circumstances should the lift elevate more than specified on the label.
- It is of most importance, due to personal safety, that the specified weight, load position, and height are respected and that the lift is not overloaded.

- The lift must not be used for lifting persons or live animals.

- No body parts near the sledge or tool at the mast or other lifting equipment when operated up/down.

- Secure that there is no person below the load, tool and lift when operated.

- There should be no body parts on top of the front legs steel profile, when the lift is elevated or operated.

- Only one person must operate the lift at a time.
- The user must read and understand these instructions or must have them explained to them before using the lifter.
- Only use the lift when operated on a hard-levelled surface during lifting or transporting loads.
- When transporting a cargo, the load should be lowered to the lowest possible position and secured in order to ensure that the cargo cannot slide.
- Always secure the cargo on the lift when moving.
- Not in use or storing, always ensure that the sledge is lowered to the lowest possible position and is free of any items or cargo.
- Operate and store in a clean, dry location with temperature from +5 °C to +40 °C.
- Make sure that the tool is firmly attached to the sledge and no slack occurs in the bolt connection.
- The lifter is to be controlled at least once a year or according to laws, regulations, directives, working conditions and experience. The control shall be performed by the manufacturer or a skilled technician. Please check your local requirements.
- Do not lift or handle open containers containing corrosive fluids, harmful to people if spilled.
- Industrial or commercial use only.
- Indoor use only.
- Do not use the lifter in explosive or flammable hazard environment.
- Do not use or store in a corrosive environment.

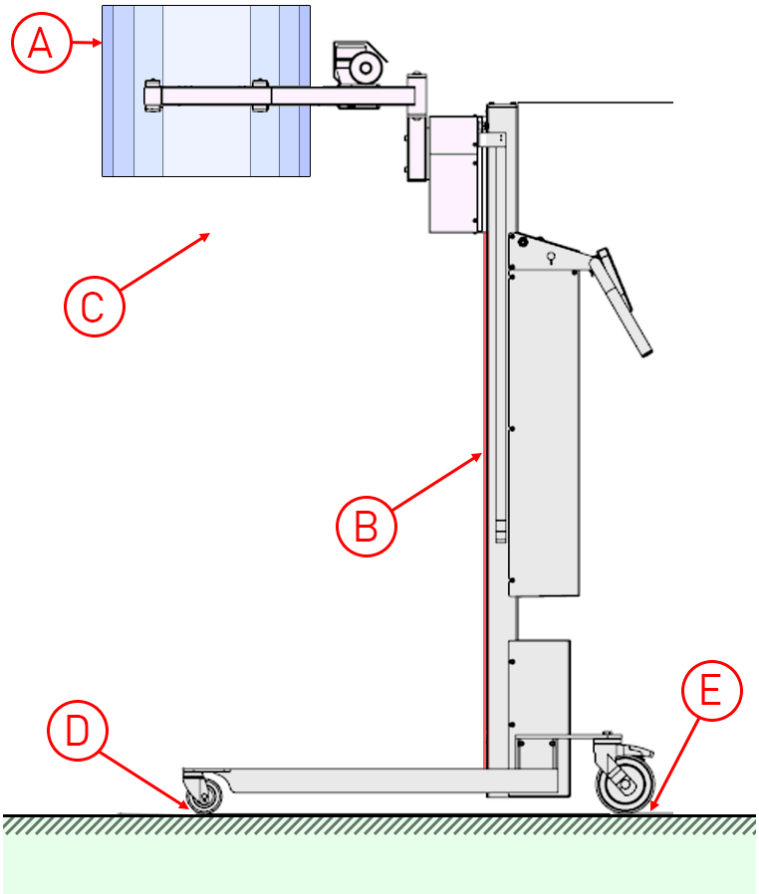
4 Exception of liability

- Hovmand cannot be held responsible for any modifications on the lift or attached equipment, not authorized by Hovmand.
- Do only use original spare parts, otherwise Hovmand cannot be held liable for the function and safety of the lift.
- The lifter must only be serviced by a qualified technician, otherwise Hovmand cannot be held liable for the function and safety of the lift.

5 Residual risks

There are residual risks for extraordinary wear, material or product failure due to great impact from collision, misuse, obstacle interference, blockade of driveways, etc.; e.g. a faulty wheel bearing, as a result of a heavy collision.

Residual risk for personnel working with or around the lifter
A: Do not use the lifter or tool with unstable, unbalanced load.
B: No persons or body parts must be put under or near the tool.
C: Do not put objects or limbs (feet, hands, fingers etc.) into any opening of the lifter or the tool.
D: Do not put limbs (feet, hands, fingers etc.) in the front wheel.
E: Do not put limbs (feet, hands, fingers etc.) in the back wheel.

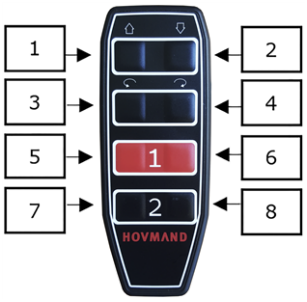


Example:
Load
Tool
Lifter
Ground

6 Operating the lifter

6.1 Remote control - QC3 - 8 buttons

The remote control has 8 buttons, which operate as follows:



The remote control symbols

Button no. / Function	Description	Symbol	Comments
1 Lifting	The lifter will lift while the button is pressed	⇧	Normal speed
2 Lowering	The lifter will lower while the button is pressed	⇩	Normal speed
3 Turning left	(counter clockwise)	↺	
4 Turning right	(clockwise)	↻	
5+6 Manipulator reduces / grips	2 buttons must be pressed at the same time	1	
7+8 Manipulator expands / eases gripping	2 buttons must be pressed at the same time	2	

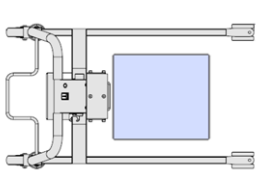
6.2 Shipping

When shipping the lifter:

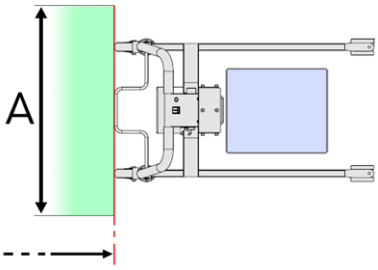
- The sledge must be lowered to the lowest possible position and be free of any items or cargo.
- Fasten the lifter securely during transport.

6.3 Safety areas and distance

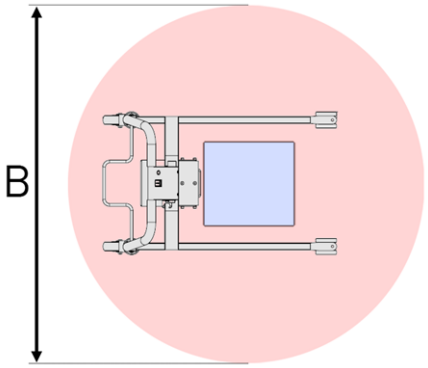
Safety when operating the tool
The operator must ensure that the tool is clear of obstacles before lifting, lowering or rotating.
The operator must warn other personnel before lifting, lowering, rotating or using the tool.
When lifting, lowering, rotating or using the tool, the operator must:
- stand behind the wheels of the lifter as illustrated below (A).
- ensure that all other personnel are out of the danger zone as illustrated below(B).



Lifter
Tool



Safety area for operator
A Safety distance = 1500 mm



Safety area for other personnel
B safety distance = 3000 mm

7 Construction and Materials

All materials are suitable for use in pharma and food industry.

Part	Material
Mast	Electro polished stainless steel (1.4301 / AISI 304)
Handle	Electro polished stainless steel (1.4301 / AISI 304)
Sledge	Electro polished stainless steel (1.4301 / AISI 304)
Front cover for mast	Electro polished stainless steel (1.4301 / AISI 304)
Remote	Polyamide 6
Wheel frame	Electro polished stainless steel (1.4301 / AISI 304)
Front wheels	Polyurethane
Back wheels	Polyamide and Polyurethane

8 Batteries and chargers

Before using the batteries
New batteries should always be fully charged prior to using.

Charge the battery pack daily
The battery pack must be charged daily as total discharge can damage the batteries or shorten their lifespan.

To charge the batteries:

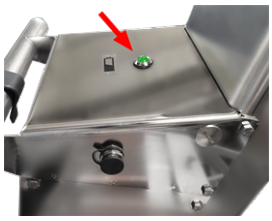
1: Connect the charger to the lifter and the wall-plug.

The indicator changes to green after 1 to 6 hours, which corresponds to 80% charge.
The battery pack is fit for use as soon as the green light is on.
However, it is recommended to do a full charge, which takes approximately 8 hours.

The charger automatically charges the batteries and switches to maintenance charging when the batteries are fully charged.

Safety when charging
Use only original charger. Check that the wires are in good condition, connect properly and correct before applying power. Make sure there are no dirt or water in the plug.

The battery status indicator
The lifter is equipped with a battery status indicator, which indicates the battery status when the lift button is activated.



Red indicator:	Batteries must be recharged immediately.
Orange indicator:	The batteries are functionally charged.
Green indicator:	The batteries are fully charged.

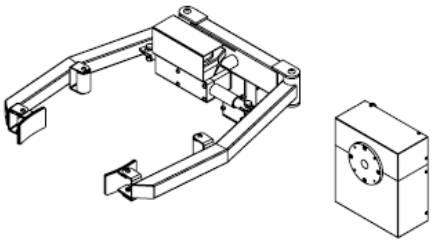
Safety when discharged
Using discharged batteries means an extreme stress for the battery and should be avoided.

9 Lifting equipment

9.1 Quick Clamp with turning unit - QC3

The QC3 consist of a "scissor type" gripping unit and a turning unit.
The QC3 is used to handle items up to 50 kg, which needs to be lifted and turned sideways.

The gripping unit can grip a load and hold it while it is lifted, moved and rotated.
The turning unit can rotate the tool sideways.



QC3 - Quick Clamp with turning unit

Safety
Due to the risk of dropping the load through unintentional pushing a button on the remote control, the opening and closing functions are operated with two buttons; i.e. both buttons must be activated simultaneously, in order to perform the desired operation.

There are risks of entrapment hazards, if the safety regulations for using the tools are not upheld.

The tool, pressure adjustment and grippers, needs to be suitable for handling the specific item. Do not handle items which you have not specifically made adjustments for, or settings to suit.

Before the turning unit is activated, control that the load is correctly held between the arms of the tool. This is done by ensuring that all contact areas of the tool are indeed in contact with the load. Make sure that the load is lifted high enough, so that no collision between the legs, the floor or other obstacles and the load itself, can occur.

LED indicator
The LED indicator lights up red when the gripping/closing function is activated, and once the tool is gripping the item with the pre-set holding pressure, the LED indicator turns green.

Adjustments
The gripping pressure needs to be preset in the PLC settings, to suit the item that is handled.
The rotational speed can be adjusted in the PLC settings.

Extra equipment
Different grippers can be mounted on the gripping arms depending on which equipment needs to be handled; see the separate section on grippers.

9.2 Light Indicator

The LED indicator lights red during the Gripping / closing function, when the tool has gripped to the preset holding pressure, the LED indicator lights green.

9.3 Adjustments

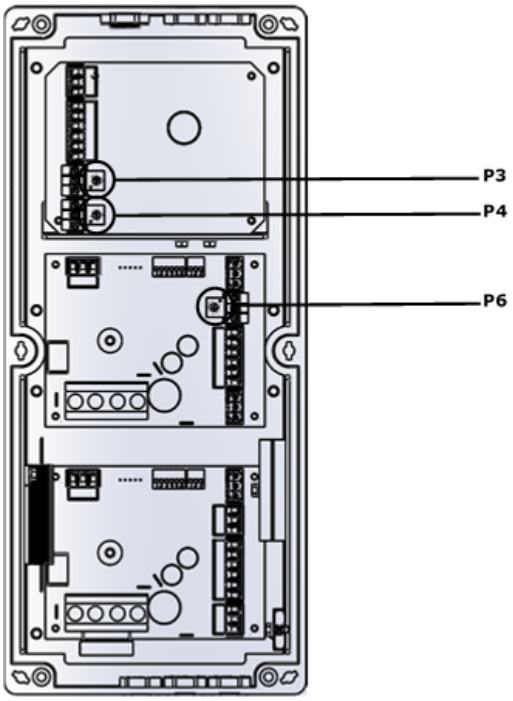
The gripping pressure needs to be preset in the PLC settings, to suit the item that is handled.
The rotational speed can be adjusted in the PLC settings.

9.4 Adjusting speed and Amps for gripping unit

Parameters should only be adjusted by skilled technicians, as improper procedures may lead to insufficient clamping power and/or irreversible motor damage.

The following parameters may be adjusted in the control box:

P3: Used for adjusting amps on gripping (clamping force)
P4: Gripping speed
P6: Turning speed



10 Maintenance and Inspection

All Hovmand products are designed for minimum maintenance, however some safety checks and procedures are required.

Hovmand strongly recommends the following checks be carried out on a daily basis and before using the lift. Ensure that the lift is functioning as intended. If in doubt, do not use.

- The lifter must be free of dirt or debris which could affect safe operation
- Ensure all labels are present, without damage and are readable.
- Ensure no sign of wear, miss sounds or visual defects.
- Ensure bolts, nuts and rivets should not be loose.
- Ensure correct operation of the brakes.
- Ensure the lifter moves freely on its wheel and the castors.
- Ensure control unit are in working order.

The yearly maintenance must be performed by a qualified technician.

The critical components listed below, must be replaced with the intervals stated, to make sure that the lifter is in safe, operational condition.

Critical components:

Please contact Hovmand for instruction on how to replace critical components.

Cam belt

- Replace when / if any of the below points occur:
  - Any sign of wear, visual cracks, or miscolour.
  - Under normal use (Use < 20 lifts per day, in average over a year), replace after 8 years.
  - Under intensive use (Use > 20 lifts per day, in average over a year), replace after 4 years.

One way bearing

- Replace when / if any of the below points occur:
  - Any sign of wear, miss sounds or visual defects.
  - Under normal use (Use < 20 lifts per day in average over a year), replace after 8 years.
  - Under intensive use (Use > 20 lifts per day, in average over a year), replace after 4 years.

11 Disposal

When disposing the lifter, make sure to sort the different materials by category, metal, electronic waste, batteries etc.. Make sure to follow the local environmental legislations, and hand over the materials to the local recycling station.

- Note: The batteries contain lead and must be disposed accordingly!

12 Cleaning instructions

- **Swap batteries**
  The external battery swap unit must be removed from the lifter, prior to cleaning.

Ingress protection marking (IP)			
Model-approved IP code:	**IP 66**	**IP code description**	
Solid particle protection	IP **6**X	Dust tight	No ingress of dust; complete protection against contact (dust tight). A vacuum must be applied. Test duration of up to 8 hours based on air flow.
Liquid ingress protection	IP X**6**	Powerful water jets	Water projected in powerful jets (12.5 mm nozzle, at a pressure of 100 kPa. at a distance of 3 m) against the enclosure from any direction shall have no harmful effects.

Special instructions/Precautions
• Always wear the correct / appropriate safety equipment. • Lower the lifting tool, so that you don´t risk a head injury when cleaning near the floor.

Detergent application			
	Use a standard PH neutral cleaning detergent.		Do not use Acid, Alkaline or harsh chemical products, these might weaken the drive belt and other sensitive components or leave marks on the surfaces.

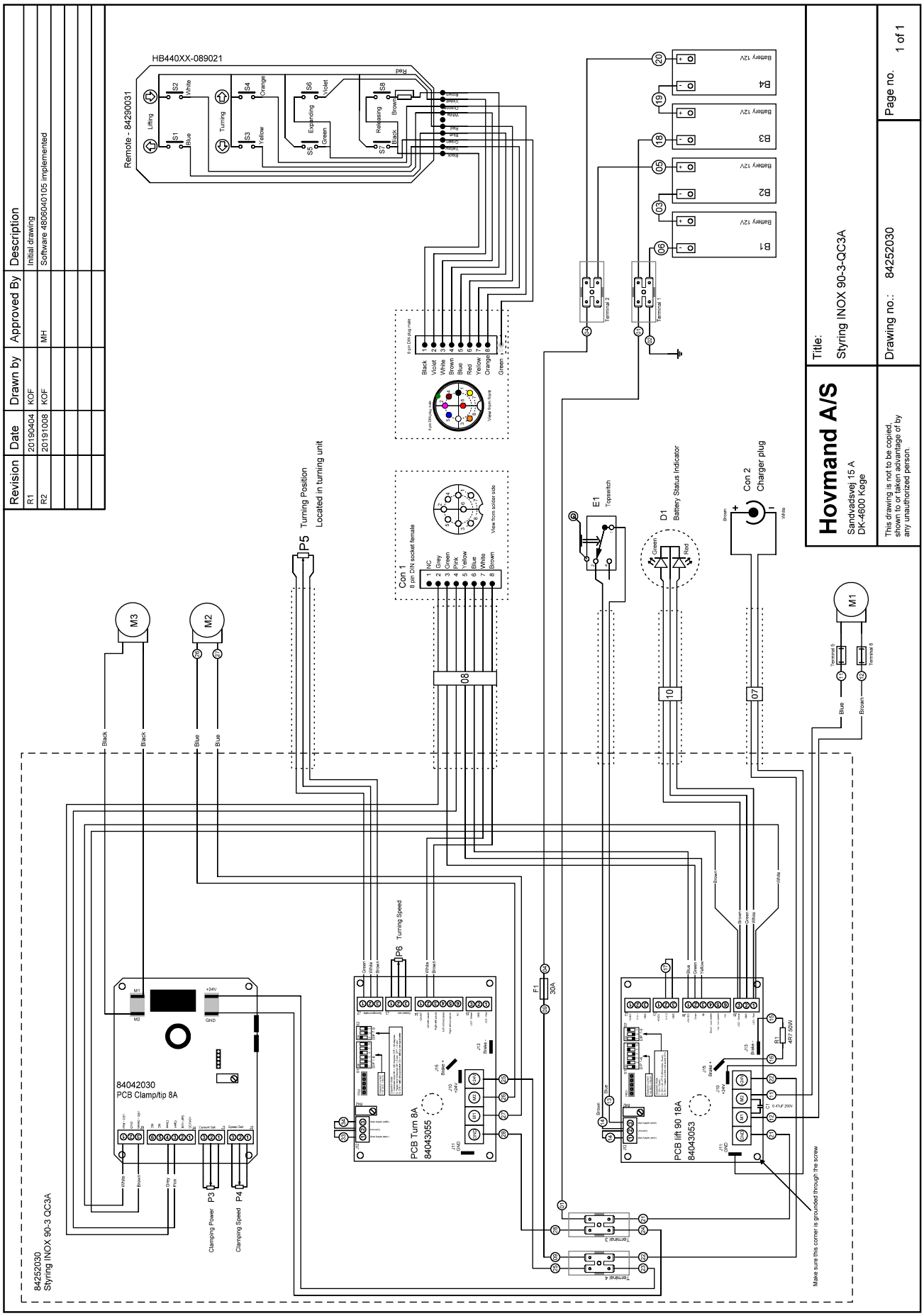
Work process			
	• The outer surfaces can be cleaned using a wet brush or a damp cloth. • The outer surfaces can be cleaned using a standard water hose. • The outer surfaces can be cleaned using a high pressure cleaner; Please note that the max. allowable pressure is 100 kPa. at a distance of 3 m. • The lifter must dry for min. 2 hours after cleaning.		Do not use a higher pressure than 100 kPa. at a distance of 3 m.

Key inspection points	
	• Make sure the lifter has dried after cleaning. • The power connection plug must be completely dry, before mounting the battery unit. • Test that all functions are working properly before the lifter is taken back into service.

13 Resolving faults

Fault type	Check the following	Solve
The timing belt jumps on the belt wheel (the belt is making crackling noises)	Is the belt slack?	Tighten the belt using the screws at the top of the mast.
	Is the belt worn?	Replace the belt.
The belt is skewed (the belt squeaks)	Is the belt running skewed in the track on the top cam wheel?	Adjust the screw at the top of the mast, on the side to which the belt is skewed.
	Is the belt worn?	Replace the belt.
The sledge jerks	Is there dirt in the mast on which the sledge runs?	Remove the dirt and wipe with alcohol.
	Is there dirt on the sledge wheels?	Remove the dirt or replace the wheels.
The lifter does not respond	Check whether the item being lifted is heavier than the lift's capacity	Remove the item.
	Check the main fuse or the on/off button	Replace the main fuse or press the button.
	Check that the batteries are charged	Connect the charger.
The lift works very slowly	Check the voltage of the batteries	Connect the charger.
	Check the charging frequency. Does the light quickly change to green when connected?	If the charger quickly changes to green, it could indicate that the batteries should be replaced or the fuse on the charger is broken or the main switch is off.

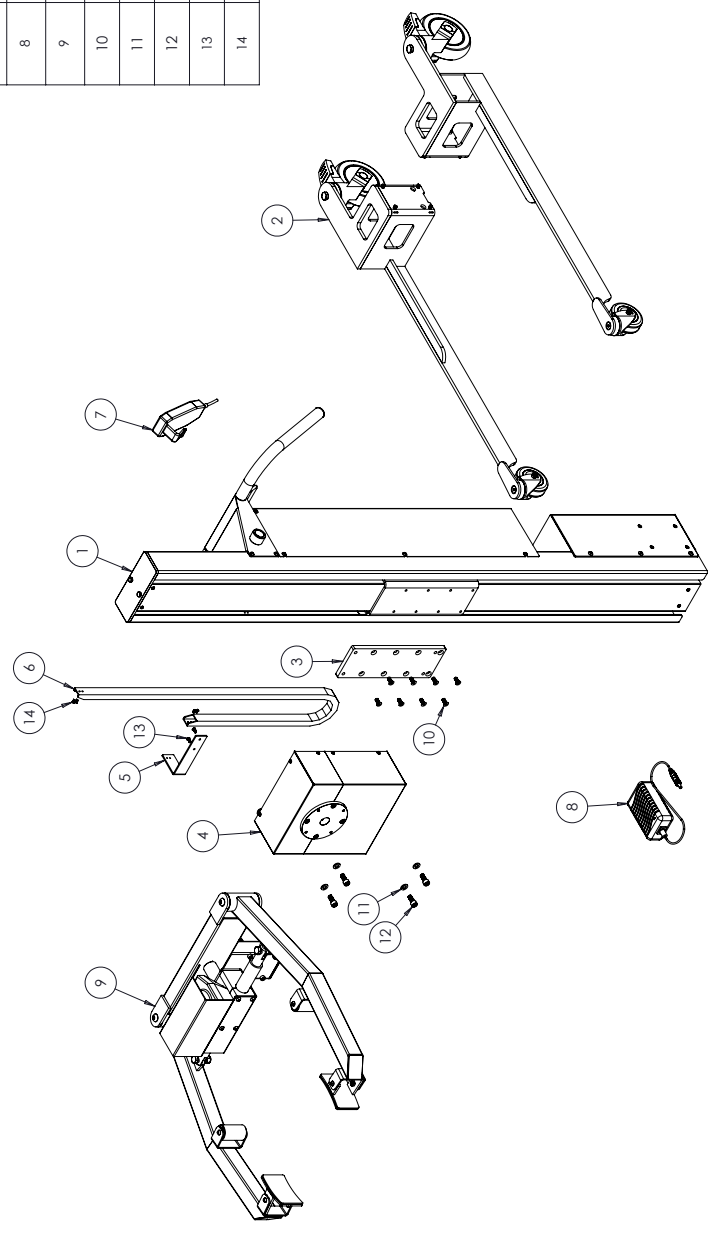
14 Electrical chart



15 Spare parts

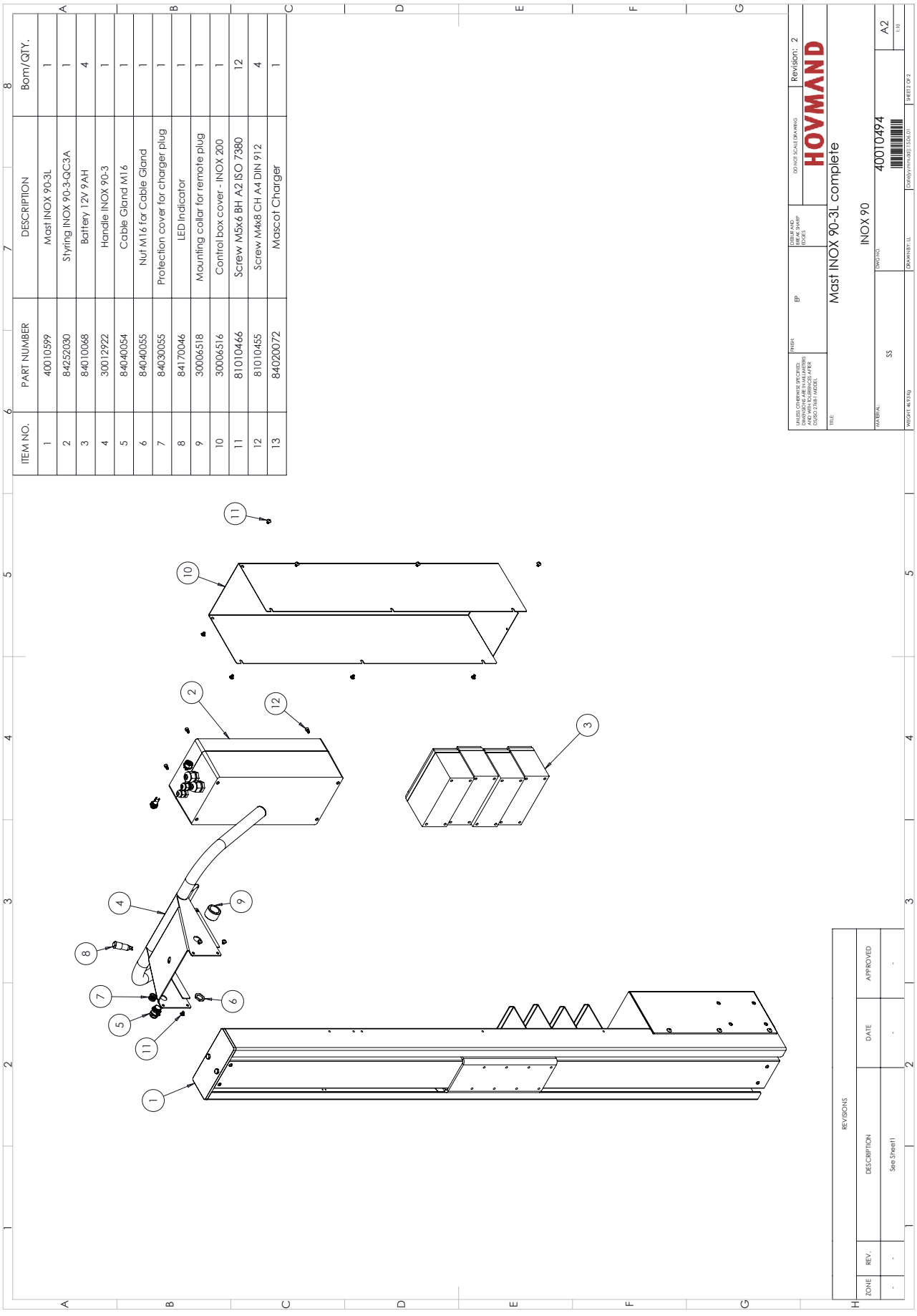
15.1 Flexlift INOX mini - Complete

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	40010494	Mast INOX 90-3L complete	1
2	30016234	Leg-Box-650x465-75s	1
3	30012062	Adapter plate QC3/-INOX 130	1
4	40010447	Turning Unit max 60kg.	1
5	30012063	Bracket for energy chain QC3	1
6	30012064	Energy belt Impact 130-3L+M	1
7	84290031	Remote control INOX 200 3 function	1
8	30010004	Charger 100-240VAC-24V 1,8A INOX	1
9	30017457	QuickClamp 30-60L	1
10	81010194	Screw M6x16 CS A2 DIN 7991	8
11	81030025	Washer M8 A2 DIN 125 A	4
12	81010233	Screw M8x20 CH A2 DIN 912	4
13	81010315	Screw M4x10 BH A2 ISO 7380	2
14	81010343	Screw M3x6 BH A2 ISO 7380	4



FINISH: EP	Dimensions: +/- 5 mm	HOVMAND	
TITLE: INOX 90-3L Box-650-75ds QC3-Kitchen 30-60L INOX			
MATERIAL: SS	DWG NO. 6101011277	6101011277	Revision: 2
WEIGHT: 82.87 Kg	DRAWN BY: LL	Date(yy.mm.dd): 18.12.04	SHEET 2 OF 3

15.2 Mast - Complete



ITEM NO.	PART NUMBER	DESCRIPTION	Bom/QTY.
1	40010599	Mast INOX 90-3L	1
2	84252030	Styring INOX 90-3-QC3A	1
3	84010068	Battery 12V 9AH	4
4	30012922	Handle INOX 90-3	1
5	84040054	Cable Gland M16	1
6	84040055	Nut M16 for Cable Gland	1
7	84030055	Protection cover for charger plug	1
8	84170046	LED Indicator	1
9	30006518	Mounting collar for remote plug	1
10	30006516	Control box cover - INOX 200	1
11	81010466	Screw M5x6 BH A2 ISO 7380	12
12	81010455	Screw M4x8 CH A4 DIN 912	4
13	84020072	Mascot Charger	1

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS AND WITH TOLERANCES AFTER DS/ISO 2768-1 MEDEL

FINISH: EP

DEBUR AND BREAK SHARP EDGES

DO NOT SCALE DRAWING

Revision: 2

HOVMAND

TITLE: Mast INOX 90-3L complete

INOX 90

MATERIAL: SS

DWG NO. 40010494

A2

1:10

WEIGHT: 44.93 kg

DRAWN BY: LL

Date(yy/mm/dd): 13.06.01

SHEET 2 OF 2

ZONE	REV.	DESCRIPTION	DATE	APPROVED
-	-	REVISIONS		
-	-	See Sheet 1	-	-

15.3 Mast

ITEM NO.	PART NUMBER	DESCRIPTION	Default/QTY.
1	30012909	Column INOX 90-3L welded	1
2	85020021	Flange for Minimotor	1
3	40000897	MiniMotor 41 r/min 120W	1
4	40003892	Motor shaft INOX 90	1
5	81190107	Ball bearing DIN 625 - S6905 2RS	1
6	40003894	Bushing for cam wheel INOX 90	2
7	40003893	Cam wheel AT10/16 - INOX 90 Complete	1
8	84130020	Cable channel 12x12 white 370mm.	1
9	84130020	Cable channel 12x12 white 510mm.	1
10	84080016	Microswitch with roller V3 16A	1
11	40003895	Sledge INOX 90 complete	1
12	81220057	Timing belt AT10-25x2890	1
13	40001894	Topwheel complete Impact 70-80-130	1
14	81030086	Spacer for topwheel	2
15	40003904	Bottom stop INOX 90	1
16	30006510	Battery bracket INOX 200	2
17	30008073	Motor Inclosure INOX 90	1
18	30012918	Cover plate for INOX 90-3	1
19	84281769	Wiring for topstop INOX 90L	1
20	40003965	Cover plate INOX 90L	1
21	81010274	Screw M8x10 BH A2 ISO 7380	4
22	81010203	Screw M8x16 CS A2 DIN 7991	1
23	40002247	Parallel key A5 x 5 x 25 DIN 6885	1
24	81100012	Circlip 25x1.2 A2 DIN 471	1
25	81010452	Hex screw M6x60 A2 ISO 4017	2
26	81010453	Screw M3x14 CH A2 DIN 912	2
27	81020048	Lock nut M6 A2 DIN 985	2
28	81010395	Screw M6x12 CH A2 DIN 912	2
29	81010467	Screw M6x8 BH A2 ISO 7380	6
30	81010369	Screw M4x6 BH A2 ISO 7380	4
31	81010505	Screw M4x5 CH A2 DIN 912	4

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS AND WITH TOLERANCES AFTER DS/ISO 2768-1 MEDIEL

FINISH: EP

DEBUR AND BREAK SHARP EDGES

DO NOT SCALE DRAWING

Revision: 1

HOVMAND

TITLE:

Mast INOX 90-3L

INOX 90

MATERIAL: SS

DWG NO. 40010599

A2

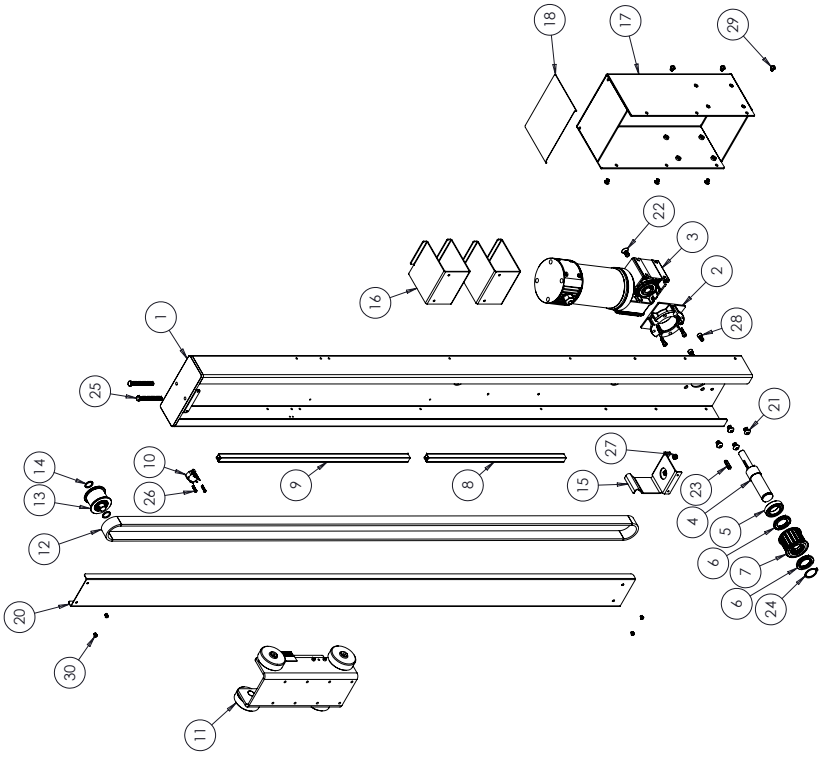
1:10

WEIGHT: 24.37Kg

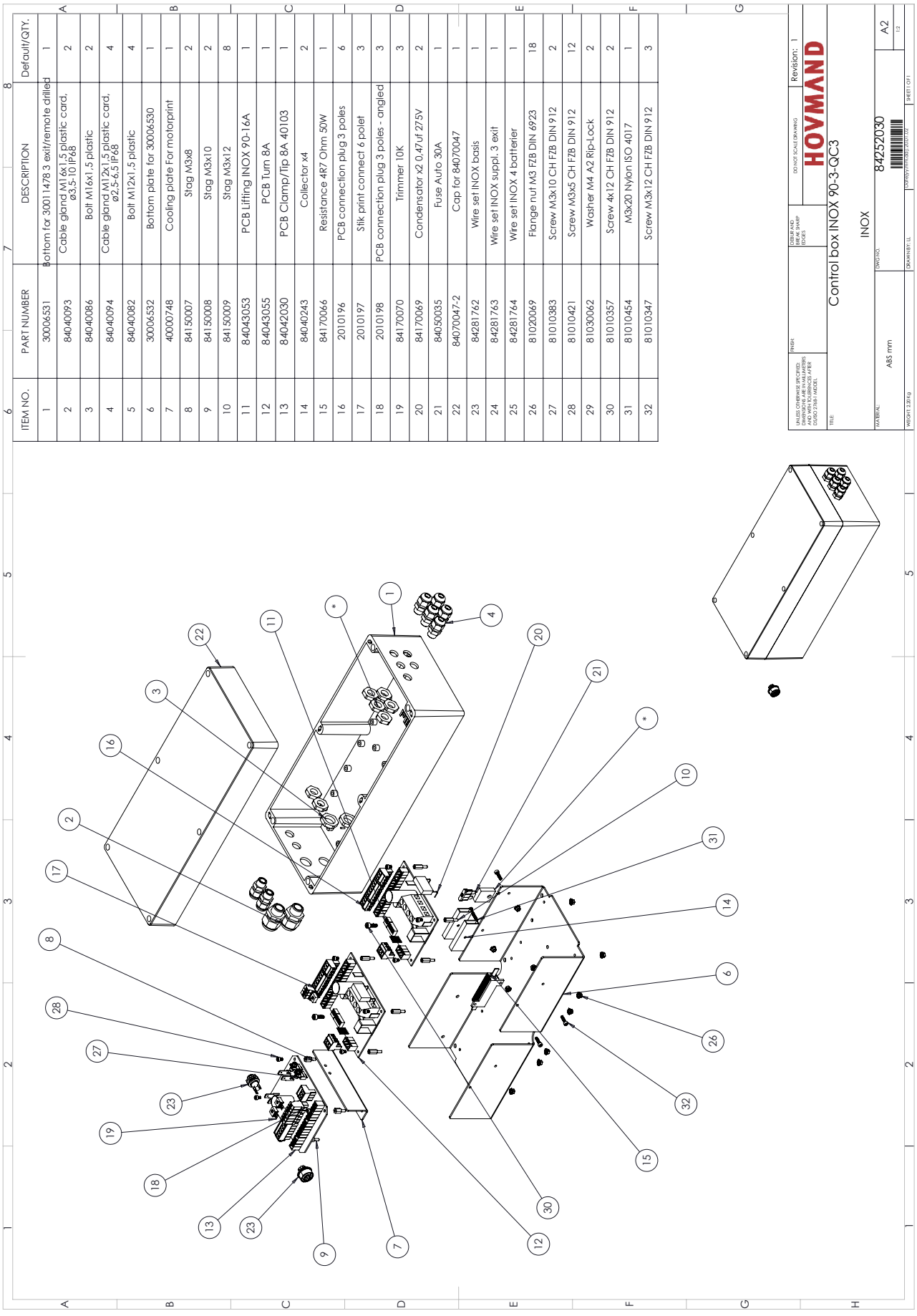
DRAWN BY: LL

Date(yy/mm/dd): 18.12.03

SHEET 2 OF 2



15.4 Control box:



ITEM NO.	PART NUMBER	DESCRIPTION	Default/QTY.
1	30006531	Bottom for 3001 1478 3 exit/remote drilled	1
2	84040093	Cable gland M16x1.5 plastic card. ø3,5-10 IP68	2
3	84040086	Bolt M16x1.5 plastic	2
4	84040094	Cable gland M12x1.5 plastic card. ø2,5-6,5 IP68	4
5	84040082	Bolt M12x1.5 plastic	4
6	30006532	Bottom plate for 30006530	1
7	40000748	Cooling plate For motorprint	1
8	84150007	Stag M3x8	2
9	84150008	Stag M3x10	2
10	84150009	Stag M3x12	8
11	84043053	PCB Lifting INOX 90-16A	1
12	84043055	PCB Turn 8A	1
13	84042030	PCB Clamp/Tip 8A 40103	1
14	84040243	Collector x4	2
15	84170066	Resistance 4R7 Ohm 50W	1
16	2010196	PCB connection plug 3 poles	6
17	2010197	Stik print connect 6 polet	3
18	2010198	PCB connection plug 3 poles - angled	3
19	84170070	Trimmer 10K	3
20	84170069	Condensator x2 0,47uf 275V	2
21	84050035	Fuse Auto 30A	1
22	84070047-2	Cap for 84070047	1
23	84281762	Wire set INOX basis	1
24	84281763	Wire set INOX suppl. 3 exit	1
25	84281764	Wire set INOX 4 batterier	1
26	81020069	Flange nut M3 FZB DIN 6923	18
27	81010383	Screw M3x10 CH FZB DIN 912	2
28	81010421	Screw M3x5 CH FZB DIN 912	12
29	81030062	Washer M4 A2 Rip-Lock	2
30	81010357	Screw 4x12 CH FZB DIN 912	2
31	81010454	M3x20 Nylon ISO 4017	1
32	81010347	Screw M3x12 CH FZB DIN 912	3

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Control box INOX 90-3-QC3

INOX

84252030

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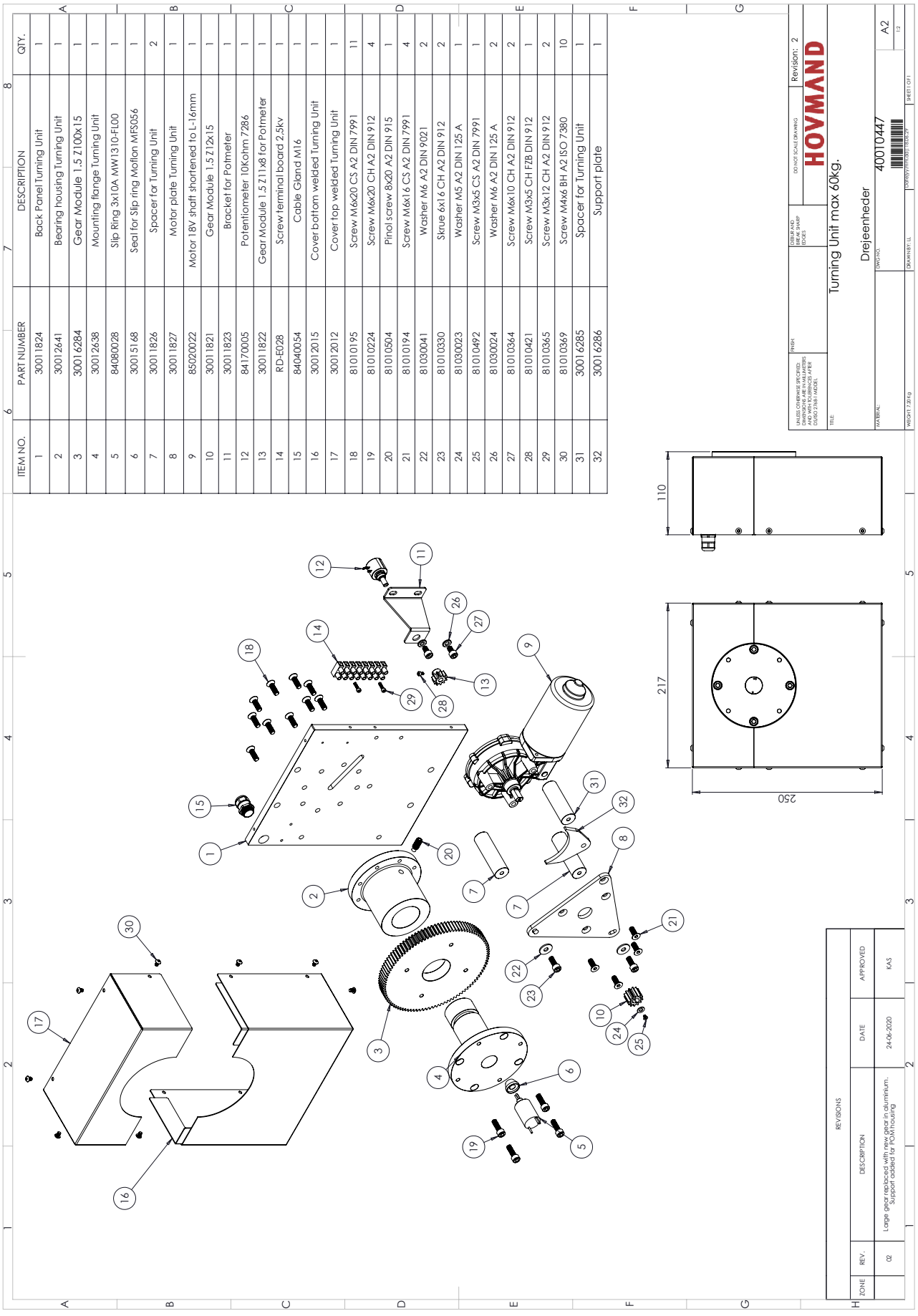
15.5 Turning unit



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	30011824	Back Panel Turning Unit	1
2	30012641	Bearing housing Turning Unit	1
3	30016284	Gear Module 1.5 Z100x15	1
4	30012638	Mounting flange Turning Unit	1
5	84080028	Slip Ring 3x10A MW1310-FL00	1
6	30015168	Seal for Slip ring Moflon MFS056	1
7	30011826	Spacer for Turning Unit	2
8	30011827	Motor plate Turning Unit	1
9	85020022	Motor 18V shaft shortened to L-16mm	1
10	30011821	Gear Module 1.5 Z12x15	1
11	30011823	Bracket for Potmeter	1
12	84170005	Potentiometer 10Kohm 7286	1
13	30011822	Gear Module 1.5 Z11x8 for Potmeter	1
14	RD-E028	Screw terminal board 2.5kv	1
15	84040054	Cable Gland M16	1
16	30012015	Cover bottom welded Turning Unit	1
17	30012012	Cover top welded Turning Unit	1
18	81010195	Screw M6x20 CS A2 DIN 7991	11
19	81010224	Screw M6x20 CH A2 DIN 912	4
20	81010504	Pinol screw 8x20 A2 DIN 915	1
21	81010194	Screw M6x16 CS A2 DIN 7991	4
22	81030041	Washer M6 A2 DIN 9021	2
23	81010330	Skrue 6x16 CH A2 DIN 912	2
24	81030023	Washer M5 A2 DIN 125 A	1
25	81010492	Screw M3x5 CS A2 DIN 7991	1
26	81030024	Washer M6 A2 DIN 125 A	2
27	81010364	Screw M6x10 CH A2 DIN 912	2
28	81010421	Screw M3x5 CH FZB DIN 912	1
29	81010365	Screw M3x12 CH A2 DIN 912	2
30	81010369	Screw M4x6 BH A2 ISO 7380	10
31	30016285	Spacer for Turning Unit	1
32	30016286	Support plate	1

ZONE	REV.	DESCRIPTION	DATE	APPROVED
	02	Large gear replaced with new gear in aluminium. Support added for POM housing	24-06-2020	KAS

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Turning Unit max 60kg.

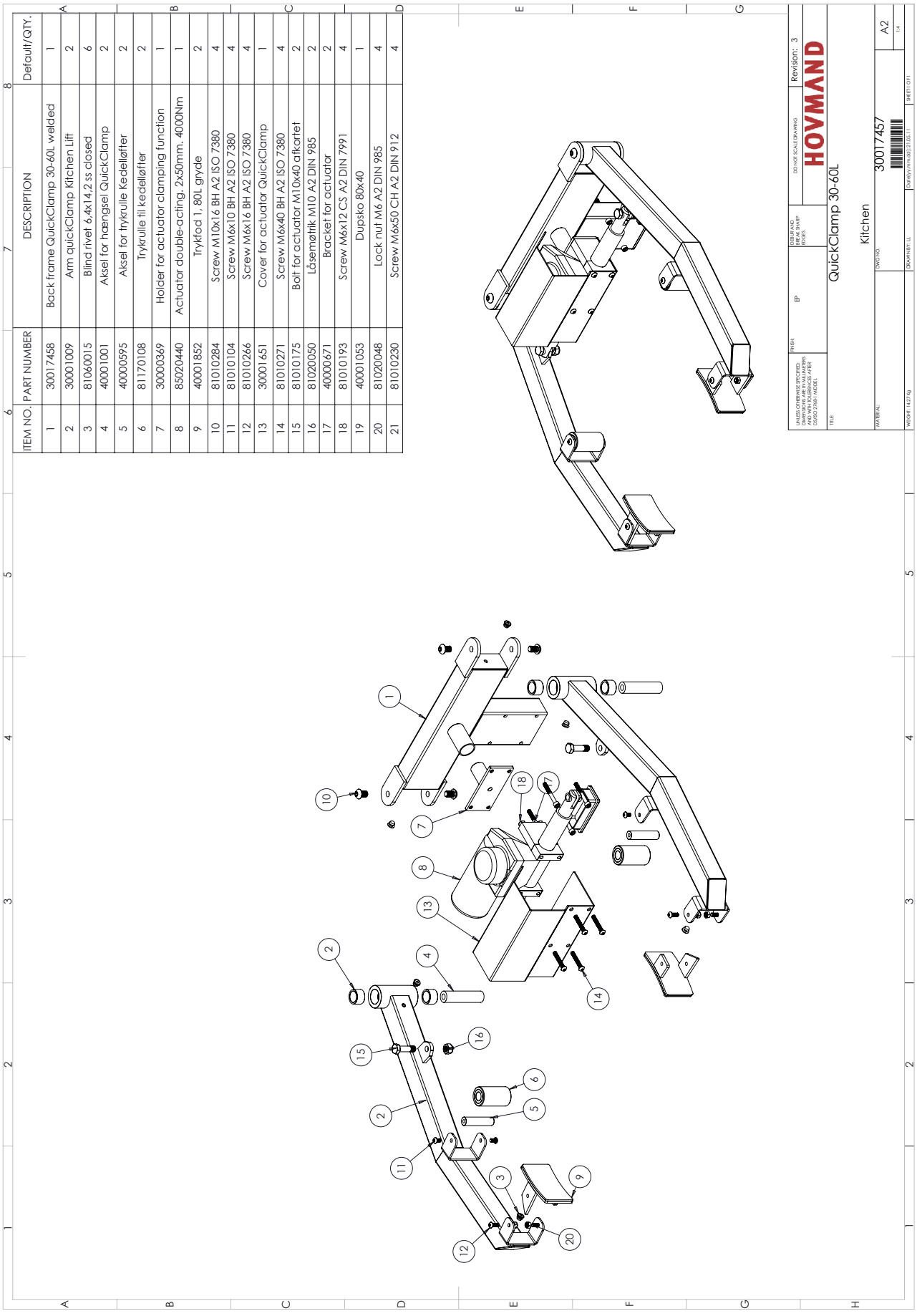
Drejeenheder

40010447

A2

Revision: 2

15.6 Tool



ITEM NO.	PART NUMBER	DESCRIPTION	Default/QTY.
1	30017458	Back frame QuickClamp 30-60L welded	1
2	30001009	Arm quickClamp Kitchen Lift	2
3	81060015	Blind rivet 6.4x14.2 ss closed	6
4	40001001	Aksel for hængsel QuickClamp	2
5	40000595	Aksel for trykrulle Kedelløfter	2
6	81170108	Trykrulle til kedelløfter	2
7	30000369	Holder for actuator clamping function	1
8	85020440	Actuator double-acting, 2x50mm. 4000Nm	1
9	40001852	Trykfod 1, 80L gryde	2
10	81010284	Screw M10x16 BH A2 ISO 7380	4
11	81010104	Screw M6x10 BH A2 ISO 7380	4
12	81010266	Screw M6x16 BH A2 ISO 7380	4
13	30001651	Cover for actuator QuickClamp	1
14	81010271	Screw M6x40 BH A2 ISO 7380	4
15	81010175	Bolt for actuator M10x40 afkortet	2
16	81020050	Låsemøtrik M10 A2 DIN 985	2
17	40000671	Bracket for actuator	2
18	81010193	Screw M6x12 CS A2 DIN 7991	4
19	40001053	Dupsko 80x40	1
20	81020048	Lock nut M6 A2 DIN 985	4
21	81010230	Screw M6x50 CH A2 DIN 912	4

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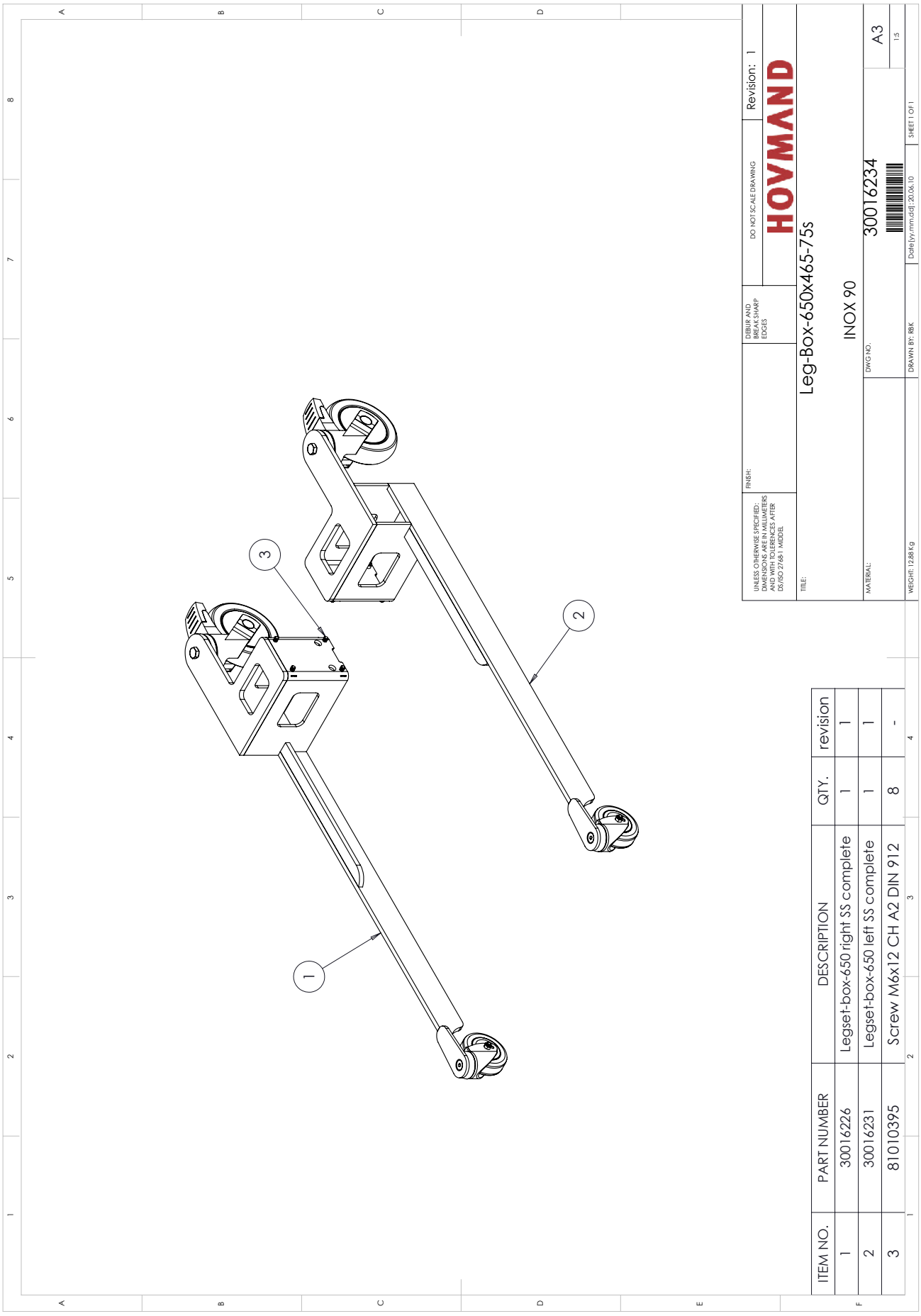
QuickClamp 30-60L

Kitchen

30017457

A2

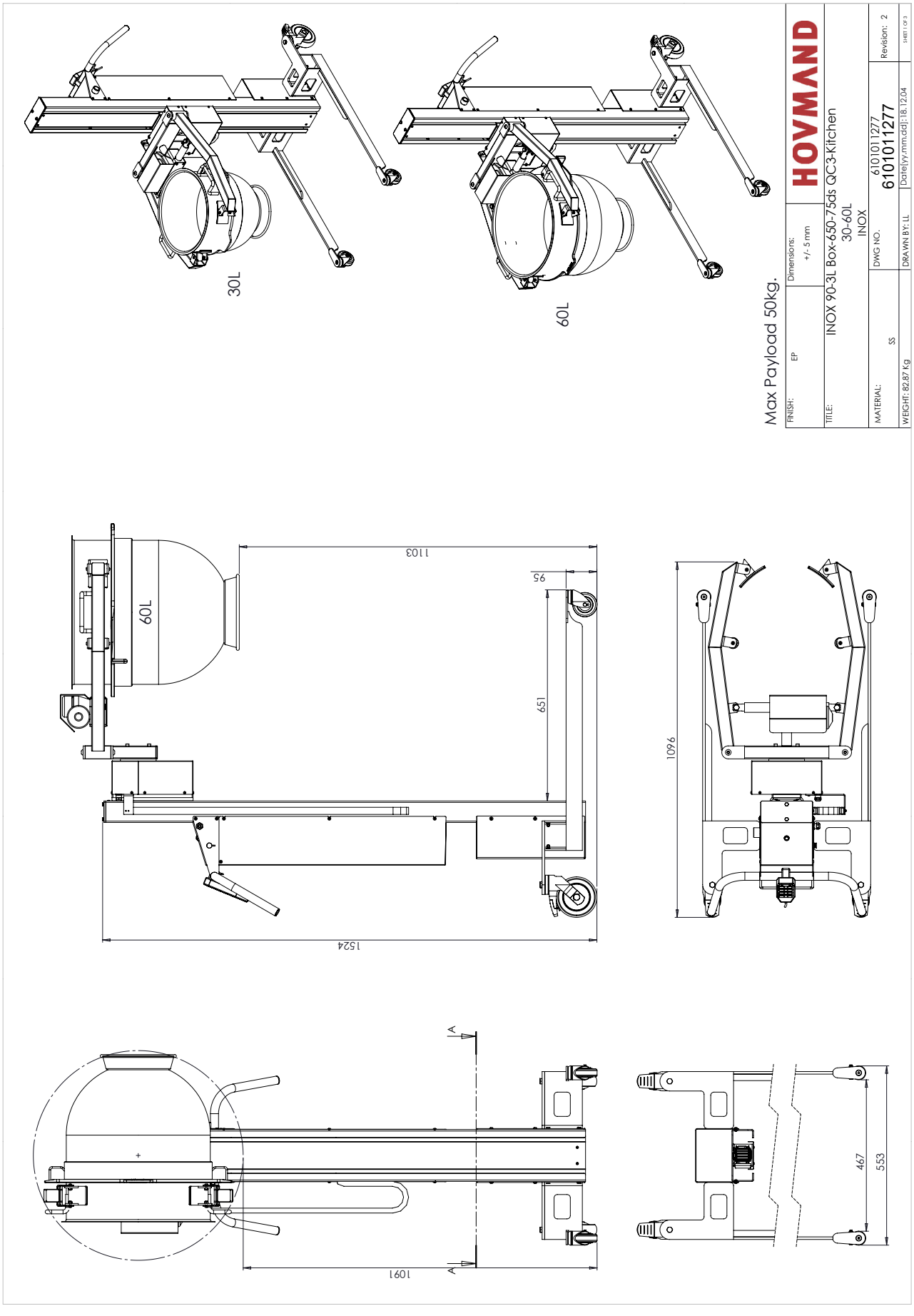
15.7 leg set



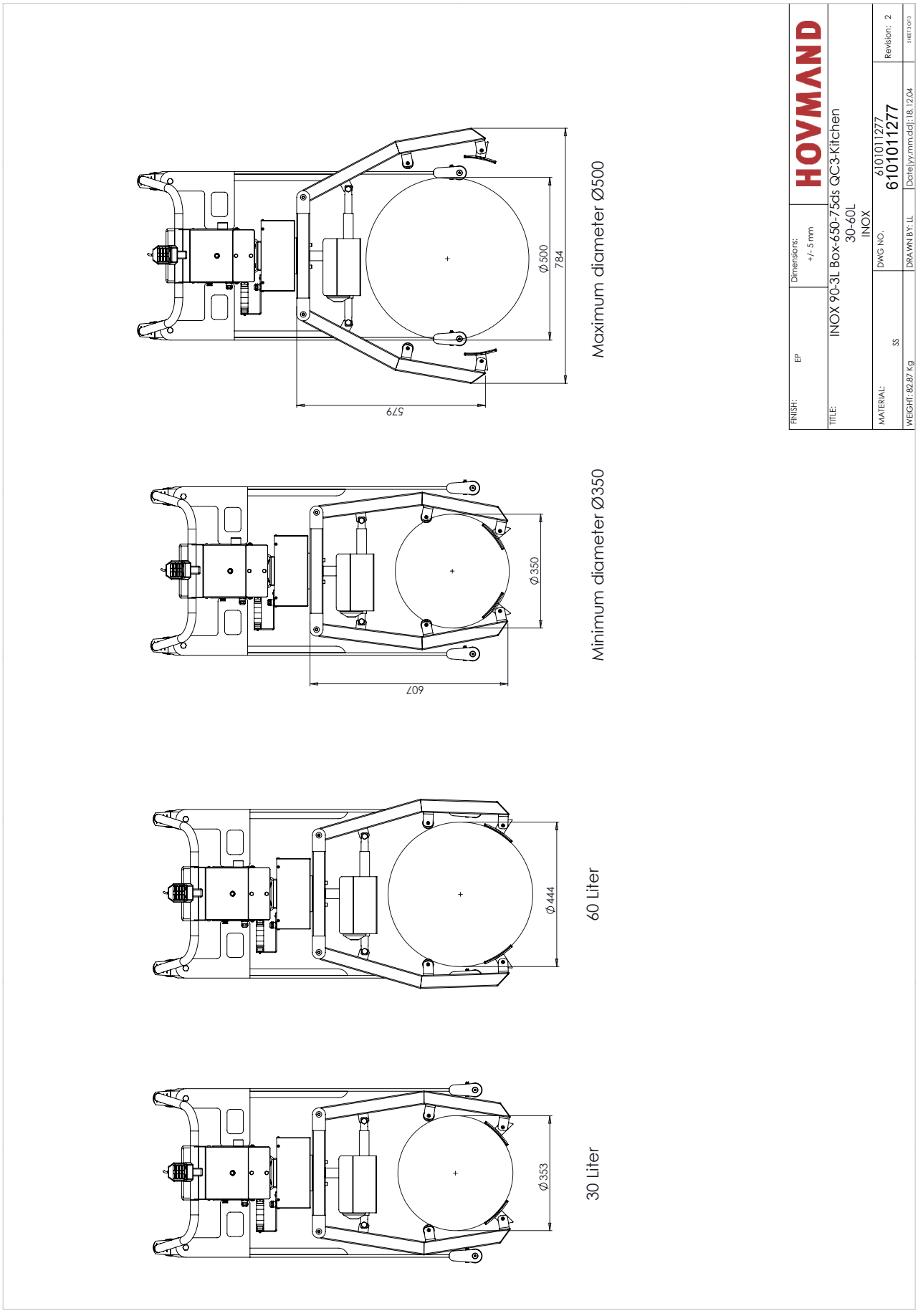
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	revision
1	30016226	Legset-box-650 right SS complete	1	1
2	30016231	Legset-box-650 left SS complete	1	1
3	81010395	Screw M6x12 CH A2 DIN 912	8	-

16 Dimensions

16.1 Lifter dimension



16.2 Tool dimensions



17 Annual inspection

Date of inspection:	Controller:	Comments:

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customerservice@hovmand.com